

ZTA

# ZTA-Based Ceramics by Ceramforge

Chemical Composition At CeramForge, we specialize in manufacturing high-performance Zirconia Toughened Alumina (ZTA) ceramics, designed for superior strength, wear resistance, and durability in demanding applications. Our ZTA ceramics combine the hardness of alumina (Al<sub>2</sub>O<sub>3</sub>) with the fracture toughness of zirconia (ZrO<sub>2</sub>), offering an ideal balance of mechanical strength, thermal stability, and corro-sion resistance.

Element/Oxide	15ZTA (ZTA15) - 15% ZrO <sub>2</sub>	20ZTA (ZTA20) - 20% ZrO <sub>2</sub>
Al <sub>2</sub> O <sub>3</sub> (Alumina)	~85%	~80%
ZrO <sub>2</sub> (Zirconia)	~15%	~20%
SiO <sub>2</sub> (Silica)	<0.5%	<0.5%
MgO (Magnesia) / Y <sub>2</sub> O <sub>3</sub> (Yttria) (Stabilizers for Zirconia)	0.1–0.5%	0.1–0.5%
Other Trace Oxides (TiO <sub>2</sub> , Fe <sub>2</sub> O <sub>3</sub> , CaO, etc.)	<0.5%	<0.5%

Note: These values are approximate and may vary depending on the specific processing and material grade.

APPLICATIONS

## Aerospace & Defense

Structural components, thermal insulators, and wear-resistant parts.

### **Pumping**

Pump components such as valve seals, bushings, Pistons etc

#### Machinery Industrial Machinery

Bearings, nozzles, and wear plates for extreme environments.

#### Automotive Energy

High-performance engine parts, and insulation parts.

## ZTA Properties

At **CeramForge**, we prioritize innovation and qual- ity, ensuring that our **ZTA ceramics** deliver unmatched **performance and reliability** across various industries.

	Property	ASTM Method	Units	<b>ZTA 15</b>	ZTA 20
General	Color	-	-	White	White
	Gas Permeability	-	atms-cc/sec	gas tight <10 <sup>-10</sup>	gas tight <10 <sup>-10</sup>
Mechanical	Water Absorption	C 20-97	%	0	0
	Density	C 20-97	g/cc	4.15	4.30
	Hardness Vickers 500 gm	Vickers 500 gm	kg/mm²	1470	1450
	Hardness	-	R45N	82	82
	Fracture Toughness	Notched Beam	MPa·m¹/²	6	6
	Flexural Strength (MOR) (3 point) @ RT	F417-87	MPa	580	620
	Tensile Strength @ RT	-	MPa	350	360
	Compressive Strength @ RT	-	MPa	2750	2750
	Elastic Modulus	C848	GPa	330	330
	Poisson's Ratio	C848	-	0.23	0.23
Thermal	C.T.E. 25 - 100°C	C 372-96	x 10 <sup>-6</sup> /C	6.0	6.0
	Thermal Conductivity @ RT	C 408	W/m K	24	24
	Max Use Temp (Celsius)	-	Celsius (°C)	1500	1500
Electrical	Dielectric Constant @ 1 MHz	D 150-98	-	12.5	12.5
	Dielectric Loss @ 1 MHz	D 150-98	-	0.0006	0.0006
	Volume Resistivity, 25°C	D 257	ohms-cm	1 x 10 <sup>14</sup>	1 x 10 <sup>14</sup>

Note: These values are approximate and may vary depending on the specific processing and material grade.

#### KEY PROPERTIES

#### • Exceptional Wear Resistance

Ideal for high-friction environments such as pump components, cutting tools, and industrial seals.

#### • High Strength & Toughness

The addition of zirconia (15-20%) enhances fracture toughness and impact resistance, outperforming standard alumina ceramics.

#### • Thermal & Chemical Stability

With excellent resistance to high temperatures and aggressive chemicals, our ZTA ceramics excel in extreme conditions.

#### Precision Engineering

Our advanced manufacturing processes, including hot isostatic pressing (HIP), precision grinding, and polishing, ensure tight tolerances and superior surface finishes.

# Innovating Ceramics. Advancing Industries.

For Further information, please get in touch with us





